

23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

REPORT

TITLE

Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

DESCRIPTION OF SAMPLE

Ø32mm (11/4") Stainless steel pipe clip supplied with plastic V-shaped

tail device; for BS5255 uPVC/plastic drain pipe; dimensions: 15mm width x 2.5mm thick ring; with Ø9mm support stem

electrically welded onto the ring; with 3/16" x 5/8" screws and nuts. (Factory confirmed that M5x15mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street, Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

**MANUFACTURER** 

Cheung's Engineering Co.

BRAND / LOGO

**COUNTRY OF ORIGIN** 

China

**TEST REQUIRED** 

Loading test

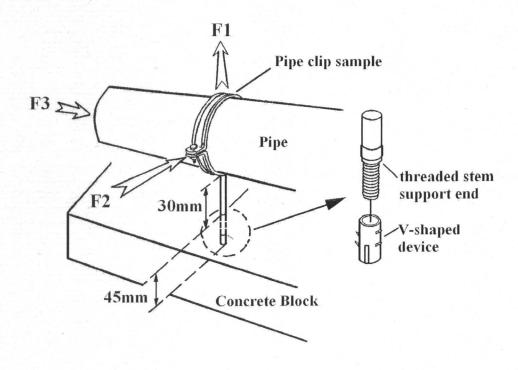
PERIOD OF TESTS

14th April to 14th May 2009

**RESULTS: -**

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





## TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

### OUR REFERENCE NO.J13544-1 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 32mm uPVC drain pipe of BS5255 was then clamped by the pipe clip.
- 4. The vertical pulling force F1 applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force F1 to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm	
(kgf)	(kgf)	(kgf)	
280	182	235	

Date: 4th Tune 2009

Authorized signature:

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu



23-25 Shan Mei Street,
Fo Tan, Shatin, N.T., Hong Kong.
Tel: (852) 2605 5736 Fay: (852) 26

Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

TEST REPORT

TITLE

: Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

J13544-2

DESCRIPTION OF SAMPLE

Ø40mm (1½") Stainless steel pipe clip supplied with plastic V-shaped

tail device; for BS5255 uPVC/plastic drain pipe; dimensions: 15mm width x 2.5mm thick ring; with Ø9mm support stem

electrically welded onto the ring; with 3/16" x 5/8" screws and nuts. (Factory confirmed that M5x15mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

MANUFACTURER

Cheung's Engineering Co.

BRAND / LOGO

<del>-</del>(S)-

**COUNTRY OF ORIGIN** 

China

TEST REQUIRED

Loading test

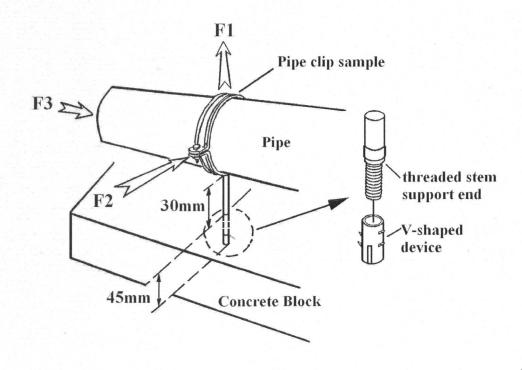
PERIOD OF TESTS

14<sup>th</sup> April to 14<sup>th</sup> May 2009

RESULTS: -

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





#### TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

### OUR REFERENCE NO.J13544-2 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 40mm uPVC drain pipe of BS5255 was then clamped by the pipe clip.
- 4. The vertical pulling force F1 applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force F1 to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm	
(kgf)	(kgf)	(kgf)	
280	180	230	

Date: 4th Tune 2009

\_Authorized signature :

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu



Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798

E-mail: nutek@nuteksystems.com

## TEST REPORT

TITLE

Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

**DESCRIPTION OF SAMPLE** 

Ø50mm (2") Stainless steel pipe clip supplied with plastic V-shaped tail device; for BS5255 uPVC/plastic drain pipe; dimensions: 18mm width x 2.5mm thick ring; with Ø9mm support stem electrically welded onto the ring; with ½" x ¾" screws and nuts.

(Factory confirmed that M6x20mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

MANUFACTURER

Cheung's Engineering Co.

BRAND / LOGO

**COUNTRY OF ORIGIN** 

China

**TEST REQUIRED** 

Loading test

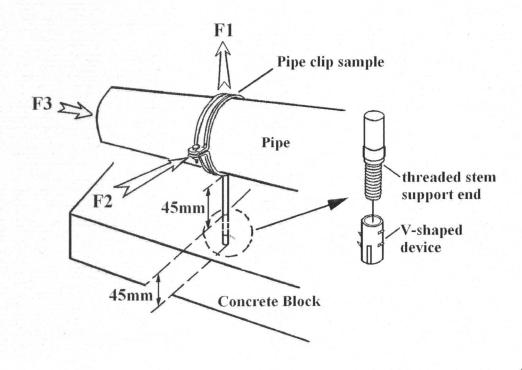
PERIOD OF TESTS

14<sup>th</sup> April to 14<sup>th</sup> May 2009

**RESULTS: -**

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





## TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

## OUR REFERENCE NO.J13544-3 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 150mm uPVC drain pipe of BS5255 was then clamped by the pipe clip.
- 4. The vertical pulling force F1 applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force <b>F1</b> to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm
(kgf)	(kgf)	(kgf)
280	113	255

Date: 4 June 2009

\_Authorized signature :

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu



Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

TEST REPORT

TITLE

Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

DESCRIPTION OF SAMPLE

Ø65mm (2½") Stainless steel pipe clip supplied with plastic V-shaped tail device; for BS5255/BS4514 uPVC/plastic drain pipe; dimensions: 18mm width x 2.5mm thick ring; with Ø9mm support stem electrically welded onto the ring; with ¼" x ¾" screws and nuts.

(Factory confirmed that M6x20mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

**MANUFACTURER** 

Cheung's Engineering Co.

BRAND / LOGO

COUNTRY OF ORIGIN

China

TEST REQUIRED

Loading test

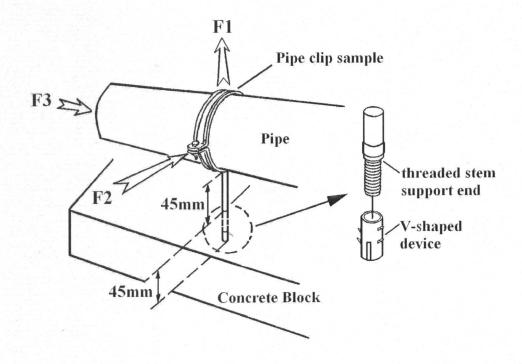
PERIOD OF TESTS

14<sup>th</sup> April to 14<sup>th</sup> May 2009

RESULTS: -

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





## TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

#### OUR REFERENCE NO.J13544-4 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 65mm uPVC drain pipe of BS5255/BS4514 was then clamped by the pipe clip.
- 4. The vertical pulling force **F1** applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force <b>F1</b> to detach the pipe clip from the concrete block  Horizontal force <b>F2</b> to result in a 20mm horizontal deflection		Horizontal force <b>F3</b> to slip the pipe by 20mm
(kgf)	(kgf)	(kgf)
280	119	250

	· th	-	,	7
Date .	4	June	2001	7
Dute .		00.00	-	

\_Authorized signature :

Samson W.K. Yiu

(Director)

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.



Fo Tan, Shatin, N.T., Hong Kong.

Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

TEST REPORT

TITLE

Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

J13544-5

DESCRIPTION OF SAMPLE

Ø80mm (3") Stainless steel pipe clip supplied with plastic V-shaped tail device; for BS4514 uPVC/plastic drain pipe; dimensions: 18mm width x 2.5mm thick ring; with Ø9mm support stem

electrically welded onto the ring; with 1/4" x 3/4" screws and nuts. (Factory confirmed that M6x20mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

**MANUFACTURER** 

Cheung's Engineering Co.

BRAND / LOGO

COUNTRY OF ORIGIN

China

**TEST REQUIRED** 

Loading test

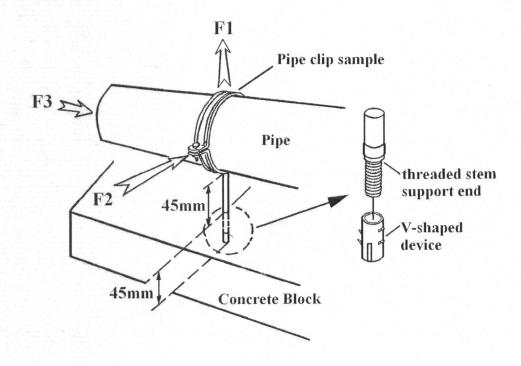
PERIOD OF TESTS

14th April to 14th May 2009

**RESULTS: -**

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





## TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

### OUR REFERENCE NO.J13544-5 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 80mm uPVC drain pipe of BS4514 was then clamped by the pipe clip.
- 4. The vertical pulling force F1 applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force F1 to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm	
(kgf)	(kgf)	(kgf)	
280	118	245	

Date: 4th June 2009

Authorized signature:

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu



23-25 Shan Mei Street,
Fo Tan, Shatin, N.T., Hong Kong.
Tel: (852) 2605 5736 Fax: (852) 2692 0798

Tel: (852) 2605 5736 Fax: (852) 2692 0 E-mail: nutek@nuteksystems.com

TEST REPORT

TITLE

: Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

J13544-6

DESCRIPTION OF SAMPLE

Ø100mm (4") Stainless steel pipe clip supplied with plastic V-shaped

tail device; for BS4514 uPVC/plastic drain pipe; dimensions: 19mm width x 2.5mm thick ring; with Ø3/8" support stem electrically welded onto the ring; with ¼" x ¾" screws and nuts.

(Factory confirmed that M6x20mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

**MANUFACTURER** 

Cheung's Engineering Co.

BRAND / LOGO

**₹** 

COUNTRY OF ORIGIN

China

**TEST REQUIRED** 

Loading test

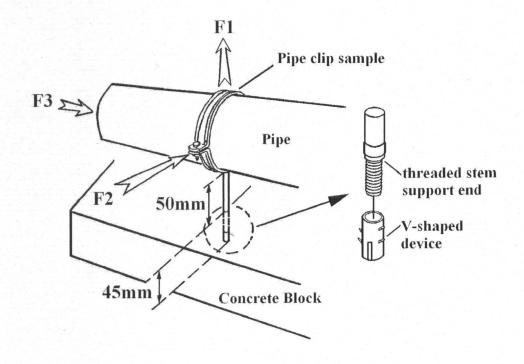
PERIOD OF TESTS

14<sup>th</sup> April to 14<sup>th</sup> May 2009

RESULTS: -

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.



# 1,21

## NUTEK SYSTEMS, LTD. Unit B, 13/F., Universal 23-25 Shan Mei Street,

#### TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

### OUR REFERENCE NO.J13544-6 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 100mm uPVC drain pipe of BS4514 was then clamped by the pipe clip.
- 4. The vertical pulling force **F1** applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force F1 to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm	
(kgf)	(kgf)	(kgf)	
280	98	240	

Date: 4th Time 2009

Authorized signature:

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu



Fo Tan, Shatin, N.T., Hong Kong.

Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

TEST REPORT

TITLE

Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

J13544-7

DESCRIPTION OF SAMPLE

Ø100mm (4") Stainless steel pipe clip supplied with plastic V-shaped

tail device; for BS4514 uPVC/plastic drain pipe; dimensions: 19mm width x 2.5mm thick ring; with Ø12mm support stem electrically welded onto the ring; with 1/4" x 3/4" screws and nuts.

(Factory confirmed that M6x20mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

(web-site: http://www.pipe-clips.com)

**MANUFACTURER** 

Cheung's Engineering Co.

BRAND / LOGO

**COUNTRY OF ORIGIN** 

China

TEST REOUIRED

Loading test

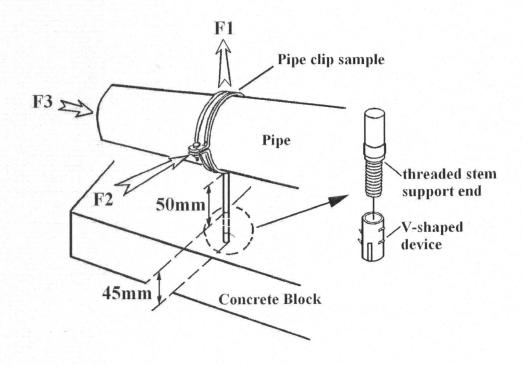
PERIOD OF TESTS

14th April to 14th May 2009

**RESULTS: -**

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





#### TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Korig. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

### OUR REFERENCE NO.J13544-7 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 100mm uPVC drain pipe of BS4514 was then clamped by the pipe clip.
- 4. The vertical pulling force **F1** applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force <b>F1</b> to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm	
(kgf)	(kgf)	(kgf)	
380	98	240	

Date: 4th Tune 2009

Authorized signature:

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu



Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

TEST REPORT

TITLE

Testing of New Patented Applied V-Shaped Tail Pipe Clip

OUR REFERENCE NO.

J13544-8

DESCRIPTION OF SAMPLE

Ø150mm (6") Stainless steel pipe clip supplied with plastic V-shaped

tail device; for BS4514 uPVC/plastic drain pipe; dimensions: 19mm width x 3mm thick ring; with Ø12mm support stem electrically welded onto the ring; with 1/4" x 3/4" screws and nuts.

(Factory confirmed that M6x20mm screws and nuts are also available).

Patent No.: ZL2007 2 0183080.4

SAMPLE SUBMITTED BY

Cheung's Engineering Co. G/F., 90 Tak Cheong Street,

Kowloon, Hong Kong.

( web-site: http://www.pipe-clips.com )

**MANUFACTURER** 

Cheung's Engineering Co.

BRAND / LOGO

COUNTRY OF ORIGIN

China

TEST REOUIRED

Loading test

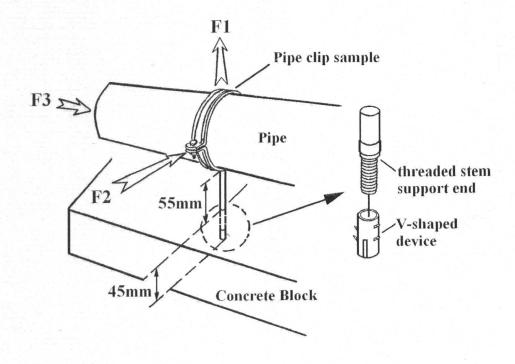
PERIOD OF TESTS

14<sup>th</sup> April to 14<sup>th</sup> May 2009

**RESULTS: -**

LOADING TEST

1. A concrete block made of concrete mix grade 30D10 (cement to BS12: 1978 and Aggregate to BS882: 1973) was prepared and used for the loading test.





## TEST REPORT

Unit B, 13/F., Universal Ind. Ctr., 23-25 Shan Mei Street, Fo Tan, Shatin, N.T., Hong Kong. Tel: (852) 2605 5736 Fax: (852) 2692 0798 E-mail: nutek@nuteksystems.com

### OUR REFERENCE NO.J13544-8 (P.2)

- 3. The concrete block was secured to the loading test frame. A hole was drilled on the concrete block; the pipe clip's support stem was hammered into the hole. The pipe clip was further screwed into the hole until it was hand-tight; the length of the concealed part of the support stem was now about 40mm to 50mm. A 150mm uPVC drain pipe of BS4514 was then clamped by the pipe clip.
- 4. The vertical pulling force **F1** applied to detach the pipe clip from the concrete block was measured.
- 5. Steps 1 to 3 were repeated. A horizontal force **F2** applied to the pipe clip (perpendicular to the pipe axis) to result in a 20mm horizontal deflection was measured.
- 6. Steps 1 to 3 were repeated. A horizontal force **F3** acting on the pipe along its longitudinal axis to slip the pipe from the pipe clip by 20mm was measured.

#### 7. Result:

Vertical force <b>F1</b> to detach the pipe clip from the concrete block	Horizontal force <b>F2</b> to result in a 20mm horizontal deflection	Horizontal force <b>F3</b> to slip the pipe by 20mm	
(kgf)	(kgf)	(kgf)	
380	86	220	

Date: 4th The 2009

Authorized signature:

Nutek Systems is a testing agency, approved by the Water Authority and Government Supplies Department, for testing water supply fittings.

Samson W.K. Yiu